

RECOMMENDED INSTALLATION INSTRUCTIONS

- ❑ Handle cartons with care; avoid dropping or impact during transportation.
- ❑ Inspect all components upon receipt for signs of damage such as dents, broken hardware, or moisture exposure.
- ❑ Store products in a clean, dry location, away from heavy traffic and potentially harmful environments.
- ❑ Keep all shipping bars in place until installation is fully completed.
- ❑ Retain desiccant bags and protective coatings until the moment of installation.
- ❑ Use hanger lugs only as designated; do not employ them as lifting points without manufacturer approval.
- ❑ Avoid lifting the unit using chains or devices that may contact the bellows or bellows cover directly.
- ❑ Protect bellows from weld splatter using chloride-free, damp insulation.
- ❑ Do not apply cleaning agents containing chlorides.
- ❑ Avoid abrasive tools such as steel wool or wire brushes on bellows surfaces.
- ❑ Do not rotate one end of the expansion joint to align bolt holes; standard bellows are not designed to absorb torque.
- ❑ Ensure all guides and anchors are installed before performing hydrostatic or vacuum testing.
- ❑ Limit pressure testing to a maximum of 1.5 times the rated working pressure.
- ❑ Do not rely on shipping bars to absorb thrust loads during pre-installation testing.

